



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PB67-43001-203W
Job Sheet 173250



Part No: PB67-43001-203W

Job Qty: 5 ea

Part Name: Square Tube Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 15.04.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/7/18	0.00	0.00	Start Up Large Fab-7		DC 2018-04-03
100	Large Fab	5 pcs		4/9/18	0.00	4.38	Large Fab 2		D.M.S. 18-43 CC
110	QC	5 pcs		4/9/18	0.00	0.00	QC10		38 DAS
115	QC	5 pcs		4/9/18	0.00	0.00	QC5		38 DAS
120	Packaging	5 pcs		4/9/18	0.00	0.00	Packaging3 Large Fab		D.L. 18-43
130	QC21-SA	5 Ea		4/9/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut to length as per dwg 2- Drill holes as per dwg use DT10030 3- Make a chamfer on both side of the 2 holes as
Descriptions: per dwg 5- Grind weld flush as per dwg.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6TS1.000W.120	6061T6 Sq Tube 1.00 X 1.00 X .120W	8.0210 ft (1.6042 ea)	90-Start up Operation	505/215
PB67-43001-227	Bushing	10 Ea (2 ea)	90-Start up Operation	1602961

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6TS1.000W.120	8	0	0
	PB67-43001-227	10	22	0

Part Specifications

Specifications could not be found.

Plax 2/27/18 11:48 AM Dart.Gagnon.Michelle



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Container No: S057877



Part: PB67-43001-203W

Job No: 173250

Serial No/Batch: S057877

Revision:

Inspector:

Date: 04/03/18

Master Unit 002192



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